



TECHNICAL DATA

Revised Date: 01/2008
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IRABOND UU 96 ADHESIVE

Product Description

A single component, ambient cure, primer compounded as a second stage adhesive over SA type primers.

Surface Preparation:

- **Metal:** Follow instructions for SA 200.

Application:

- Brush, roller, air spray or airless spray equipment may be used.
- Material is applied as is DO NOT THIN
- Apply in a single coat at approximately 2 to 3 mils wet film thickness.

Drying time:

- Minimum = 50 minutes
- Maximum + 5 hours
- All UU type adhesives must be stripped from the work surface if more than 24 hours at 75°F have elapsed since their application. On metal, a near white metal blast per SSPC-SP 10 must be achieved before re-priming with SA 200. If more than 5 hours, but less than 24 hours of drying time at 75°F have elapsed the surface may be renewed by re-applying a fresh coat of UU 96.

Clean-Up: Both acetone and MEK solvents are excellent cleaners for equipment

Typical Properties

Solids by Volume	62% ± 2
Volatile Organic Compounds	2.8 lb/gal (335 g/l)
Theoretical Coverage	995 ft ² @ 1 mil
Recommend DFT	1 – 2 mils
Number of Coats	1
Mix Ratio (by volume)	Single Pack
Shelf Life @ 60-90°F (16-32°C)	6 months
Color	Clear

Safety Information

- Read the Material Safety Data Sheet (MSDS) and container labels for detailed health and safety information.
- Do not apply material in enclosed areas without adequate air exchange and ventilation.
- All application personnel must use respirators rated for organic vapors, or in confined spaces wear fresh air respirators or fresh air hoods.
- Wear protective clothing, gloves and eye protection.
- Breathing fumes or contact with the skin may cause severe allergic reactions.
- This product contains flammable solvents! Keep away from all sparks, flames and hot surfaces.
- **This product is intended for industrial use by properly trained professional applicators only.**

Ordering Information

Packaging:	5 gal pails
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ITW FUTURA COATINGS, 1685 GALT INDUSTRIAL BLVD., ST LOUIS, MO, (314) 733-1110

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