



TECHNICAL DATA

Revised Date: 01/2010
Replaces Date: 01/2008

FOAMSEAL[®] P7256/FSA E-Z FILL[®] SYSTEM

Description

A low density, CFC free, semi-rigid polyurethane foam system that has been formulated for window extrusion foam filling applications. This system produces a soft foam-in-place product that facilitates punching and insertion operations. When using the patented **E-Z Fill** process, most extrusions can be filled with a single, metered shot. This system is colored green.

Application Data

Equipment:	Plural component metering unit capable of dispensing a high velocity stream
Mix Ratio: (by Volume)	1 "FSA" : 1 "P7256"
Process Temperature:	100° - 110°F
Process Pressure:	800 – 1000 psi

Note: Extrusion length, cavity size and cavity geometry may affect processing variables such as fill angle, material temperature and material pressure.

Material Characteristics

Viscosity: @ 72°F		
	FSA	200 cps
	P7256	825 cps
Specific Gravity:		
	FSA	1.23
	P7256	1.068
K Factor: ASTM C518-04		
	Btu in/hr-ft ² -°F	0.210
Free Rise Density:		0.7 pcf
Storage Temperature:		
	FSA	65° - 90°F
	P7256	65° - 90°F

Note: Purchaser is granted a non-exclusive license to use the **E-Z Fill** Process only when using this or other approved ITW Futura Coatings foam system

Shelf Life

This product is warranted against manufacturing defects for a period of six months from the date of manufacture.

Safety Information

- Read the Material Safety Data Sheet (MSDS) and container labels for detailed health and safety information.
- Do not apply material in enclosed areas without adequate air exchange.
- Wear protective clothing, gloves and eye protection.
- Contact with the skin may cause severe allergic reactions.
- **This product is intended for industrial use by properly trained professional applicators only.**

ITW FUTURA COATINGS, 1685 GALT INDUSTRIAL BLVD., ST LOUIS, MO, (314) 733-1110

To the best of our knowledge the technical data contained herein is true and accurate on the date of publication and is subject to change without prior notice. User must contact ITW Futura Coatings to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to ITW Futura quality control. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, is limited to replacement of products. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY ITW FUTURA, EXPRESS OR IMPLIED, STATUTORY, BY OPERATION OF LAW, OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE

01/2010 P7256/FSA