



TECHNICAL DATA

Revised Date: 03/2009
Replaces Date: 01/2008

FUTURA-FLEX[®] 724 PIGMENT BINDER SYSTEM

Product Description

A clear, weather resistant coating that is made to be mixed with a variety of pigments to produce stains for use on the **FUTURA-ROCK** and **FLEX-BARK** systems.

Features

- Single Package Material
- Fast Dry
- Excellent Weather Resistance

Application Information

FUTURA-FLEX 724 is a concentrate and it is necessary to dilute it before using.

Dilute as follows: One part **FUTURA-FLEX 724** to three parts **XyloI** by volume.

Coloring:

FUTURA-FLEX 724 solution is designed to be used in conjunction with dry color pigments.

Add 8-12 dry ounces of pigment per gallon.

Typical Properties

Solids by Volume	18% ±2
Volatile Organic Compounds	5.9 lb/gal (700 g/l)
Theoretical Coverage	282 ft ² /gal @ 1 mil
Recommended Thickness	1-2 mils
Flashpoint – PMCC	83°F
Viscosity - Zahn #2 Cup	18-20 seconds
Number of coats	One (normally)
Shelf Life @ 77°F (25°C)	1 year
Color	Clear

Ordering Information

Packaging:	5 gal pails
Shipping Weight:	9.5 lb/gal (4.3 kg/gal)

ITW FUTURA COATINGS, 1685 GALT INDUSTRIAL BLVD., ST LOUIS, MO, (314) 733-1110

To the best of our knowledge the technical data contained herein is true and accurate on the date of publication and is subject to change without prior notice. User must contact ITW Futura Coatings to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to ITW Futura quality control. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, is limited to replacement of products. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY ITW FUTURA, EXPRESS OR IMPLIED, STATUTORY, BY OPERATION OF LAW, OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

03/09 FF724